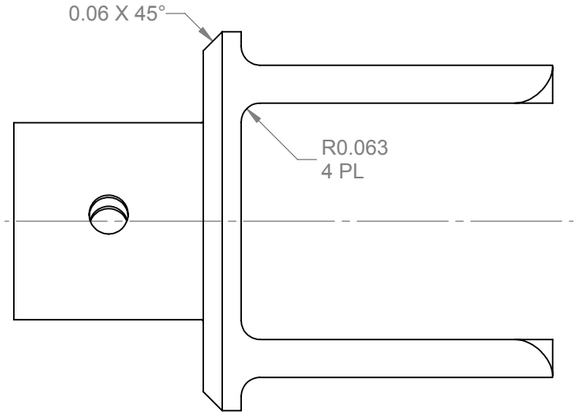
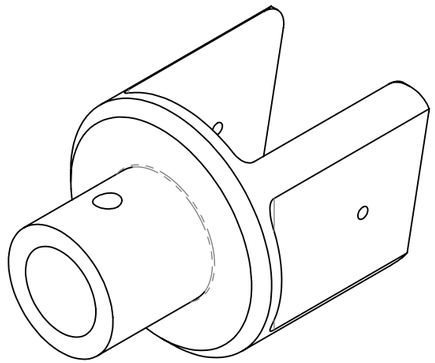
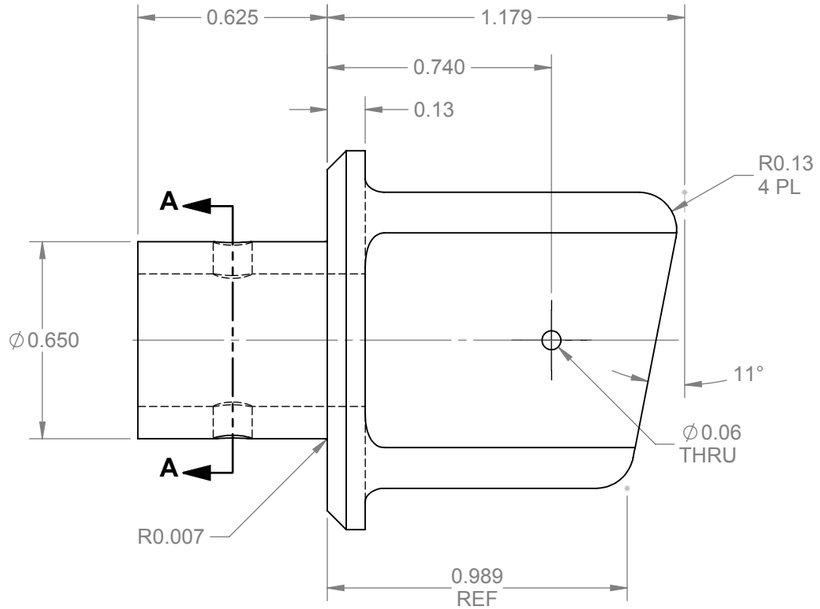
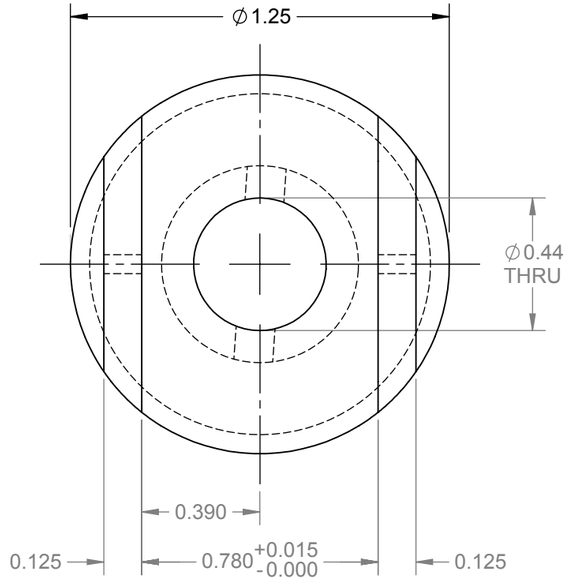
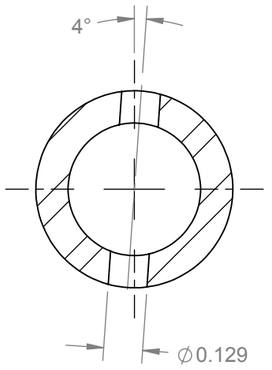






D5190-1 ARMREST FITTING





SECTION A-A

NOTES:
1) MATERIAL: AISI 4130N ROUND BAR
PER MIL-S-6758 OR AMS 6348/6370/6528
REF M4130N-R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.13 lbs

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	PRELIMINARY	AJS	14.11.19

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED	AP	DRAWING NO. D5190 REV. A4
MFG. APPR.	DD	SHEET 1 OF 2
APPROVED		TITLE ARMREST MACHINED PARTS SCALE NTS
DE APPR.		
DATE	14.11.19	

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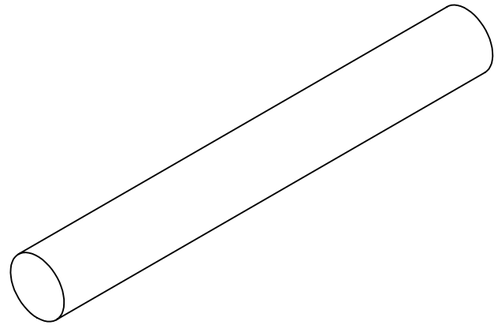

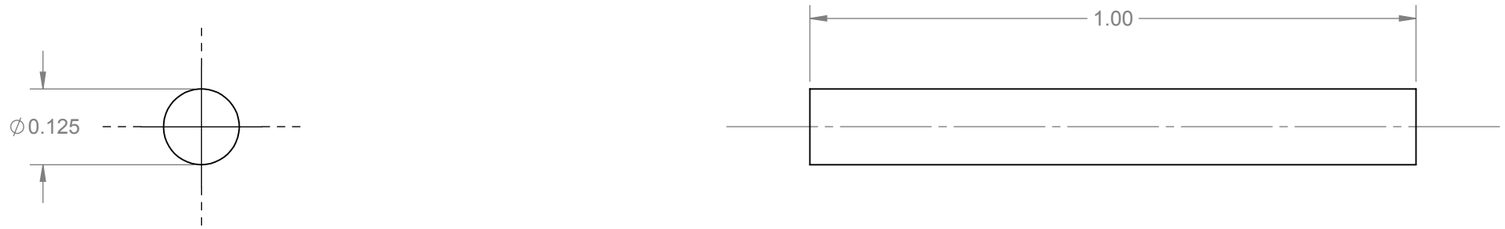

D5190-3 WELD PIN

NOTES:
1) MATERIAL: AISI 4130N ROUND BAR
PER MIL-S-6758 OR AMS 6348/6370/6528
REF M4130N-R
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.00 lbs

PRELIMINARY ISSUE

DESIGN	AJS
DRAWN	AJS
CHECKED	AP
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	14.11.19

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D5190 REV. A4
SHEET 2 OF 2

TITLE ARMREST MACHINED PARTS SCALE NTS

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